

1. A machine makes ½-inch ball bearings. In a random sample of 41 bearings, the sample standard deviation of the diameters of the bearings was 0.02 inch. Assume that the diameters of the bearings are approximately normally distributed. Construct a 90% confidence interval for the standard deviation of the diameters of the bearings.

$$s = 0.02. \quad n = 41.$$

The confidence interval :

$$\left(\sqrt{\frac{(n-1) \cdot s^2}{\chi^2_{\alpha/2}}}, \sqrt{\frac{(n-1) \cdot s^2}{\chi^2_{1-\alpha/2}}} \right).$$

$$90\% \text{ confidence level} \quad \alpha = 0.10 \quad \alpha/2 = \mathbf{0.05}.$$

$n - 1 = \mathbf{40}$ degrees of freedom.

$$\chi^2_{\alpha/2} = \chi^2_{0.05} = \mathbf{55.76}. \quad \chi^2_{1-\alpha/2} = \chi^2_{0.95} = \mathbf{26.51}.$$

$$\left(\sqrt{\frac{(41-1) \cdot 0.02^2}{55.76}}, \sqrt{\frac{(41-1) \cdot 0.02^2}{26.51}} \right) \quad (\mathbf{0.01694}, \mathbf{0.02457})$$

2. The following random sample was obtained from $N(\mu, \sigma^2)$ distribution:

16 12 18 13 21 15 8 17

Recall: $\bar{x} = 15, \quad s^2 = 16, \quad s = 4.$

- a) Construct a 95% confidence interval for the overall standard deviation.

$$\text{Confidence Interval for } \sigma^2 : \left(\frac{(n-1) \cdot s^2}{\chi^2_{\alpha/2}}, \frac{(n-1) \cdot s^2}{\chi^2_{1-\alpha/2}} \right).$$

$$\alpha = 0.05. \quad \alpha/2 = 0.025. \quad 1 - \alpha/2 = 0.975.$$

$$\text{number of degrees of freedom} = n - 1 = 8 - 1 = 7.$$

$$\chi_{\alpha/2}^2 = 16.01. \quad \chi_{1-\alpha/2}^2 = 1.690.$$

$$\left(\frac{(8-1) \cdot 16}{16.01}, \frac{(8-1) \cdot 16}{1.690} \right) \quad (6.9956; 66.2722)$$

$$\text{Confidence Interval for } \sigma : \quad \left(\sqrt{6.9956}, \sqrt{66.2722} \right) = (\mathbf{2.645} ; \mathbf{8.141})$$

- b) Construct a 95% confidence lower bound for the overall standard deviation.

$$\left(\sqrt{\frac{(n-1) \cdot s^2}{\chi_{\alpha}^2}}, \infty \right) \quad 7 \text{ degrees of freedom} \quad \chi_{0.05}^2 = 14.07.$$

$$\left(\sqrt{\frac{(8-1) \cdot 16}{14.07}}, \infty \right) \quad (\mathbf{2.82} ; \infty)$$

- c) Construct a 95% confidence upper bound for the overall standard deviation.

$$95\% \text{ conf. } \underline{\text{upper}} \text{ bound for } \sigma : \quad \left(0, \sqrt{\frac{(n-1) \cdot s^2}{\chi_{1-\alpha}^2}} \right) = \left(0, \sqrt{\frac{(8-1) \cdot 16}{2.167}} \right) = (\mathbf{0}, \mathbf{7.19})$$